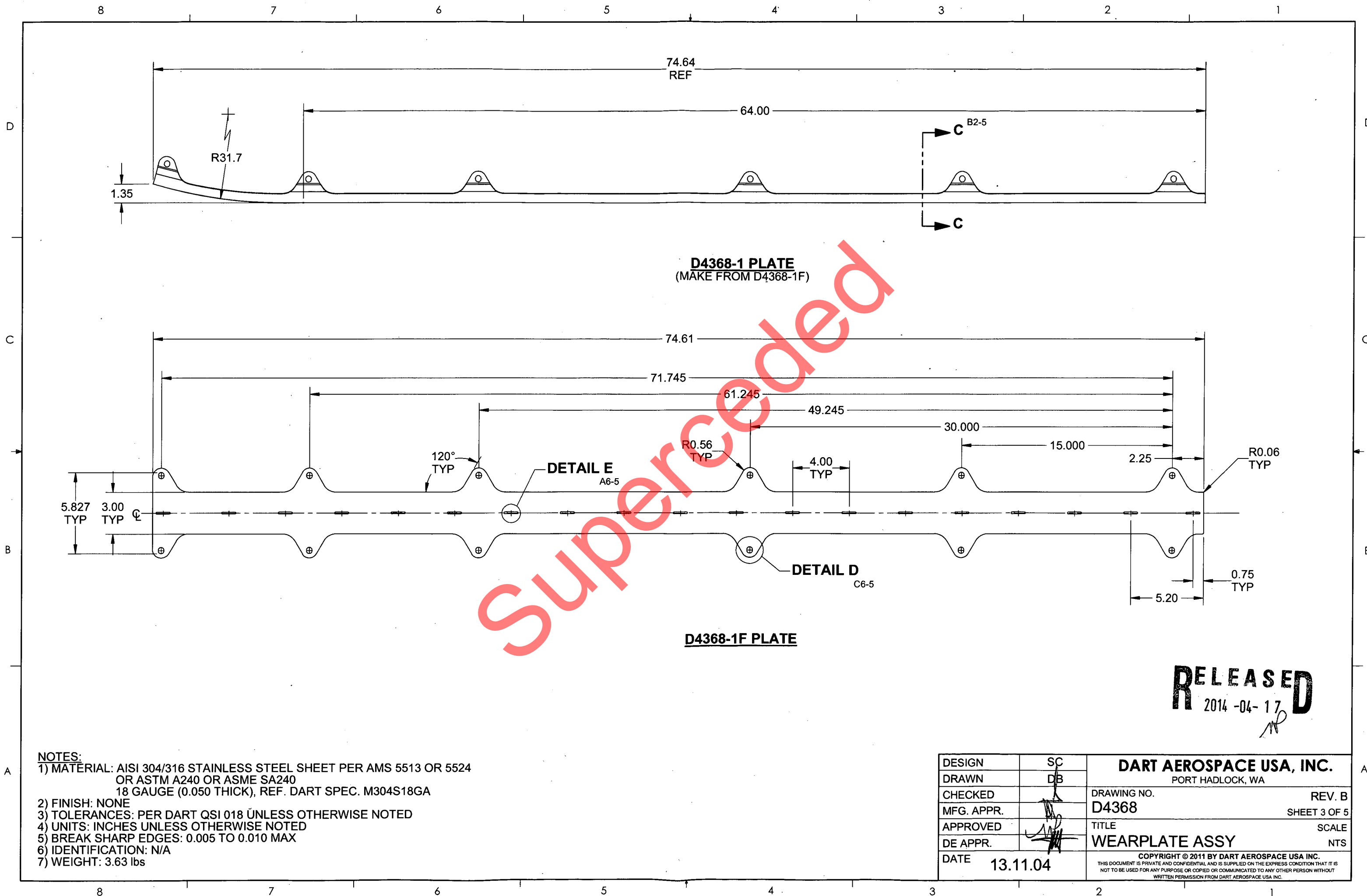


- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4368-04X" PER QSI 044 6.1
  - 7) WEIGHT: D4368-041 = 6.77 lbs; D4368-043 = 4.73 lbs
  - 8) WELDING: PER QSI 004
  - 9) 2059B HARDCOAT WELD, 0.19 THICK X 0.50 WIDE, FLUSH WITH D4369-X BAR ON ALL 3 SURFACES
  - 10) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020 - 0.040 THICK, PER DART QSI 005 4.9.
  - 11) TRANSFER DRILL  $\varnothing$ 0.188 HOLES FROM D4369-X BAR TO D4368-X WEARPLATE AFTER WELDING

RELEASED  
2014-04-17

DESIGN	SC	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	DB		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D4368	SHEET 2 OF 5
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSY	NTS
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**D4368-1 PLATE**  
(MAKE FROM D4368-1F)

**DETAIL E**  
A6-5

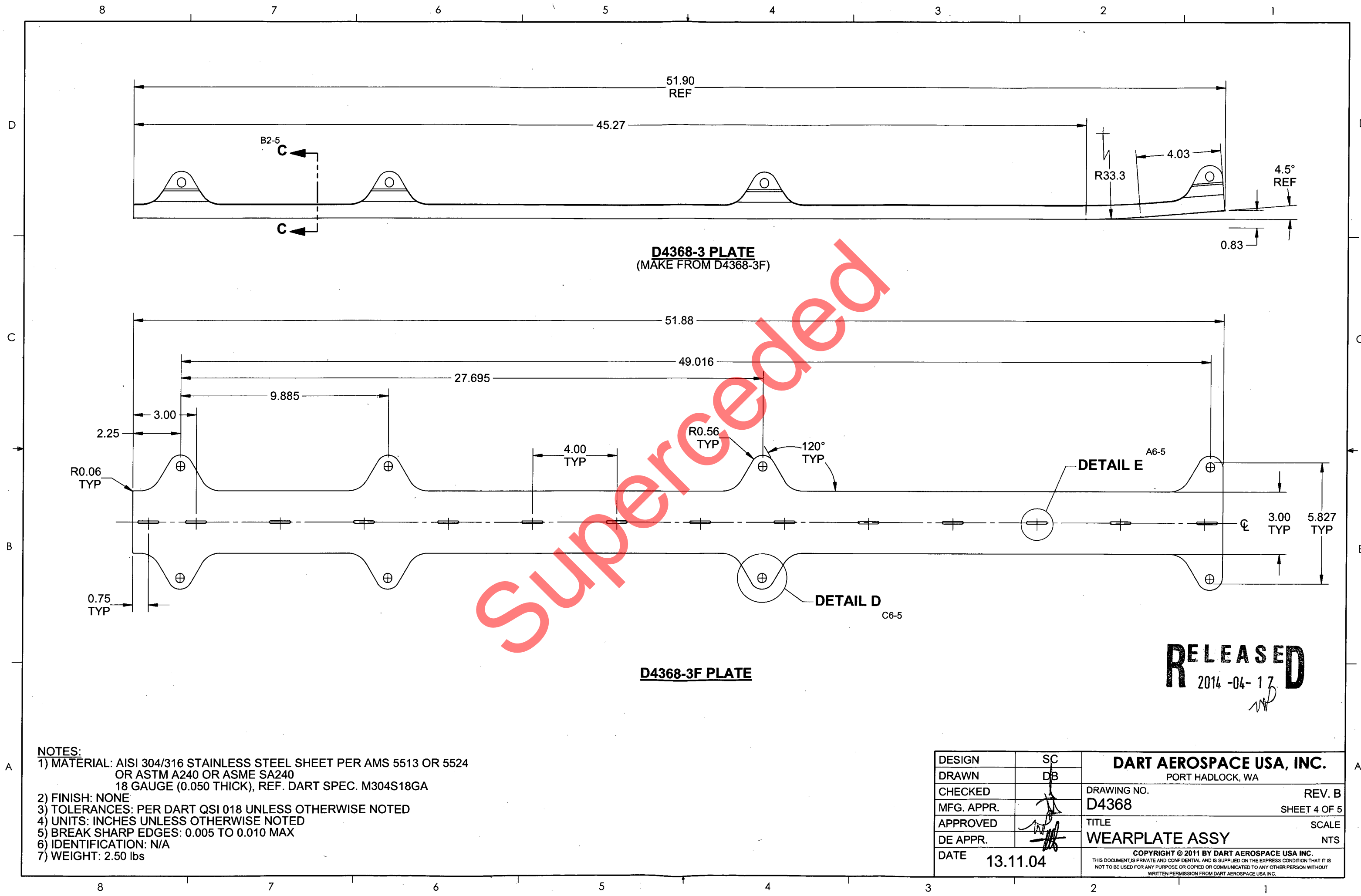
**DETAIL D**  
C6-5

**D4368-1F PLATE**

**RELEASED**  
2014-04-17

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR 5524  
OR ASTM A240 OR ASME SA240  
18 GAUGE (0.050 THICK), REF. DART SPEC. M304S18GA
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 3.63 lbs

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CHECKED		DRAWING NO.	REV. B
MFG. APPR.		<b>D4368</b>	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.		<b>WEARPLATE ASSY</b>	NTS
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**D4368-3 PLATE**  
(MAKE FROM D4368-3F)

**D4368-3F PLATE**

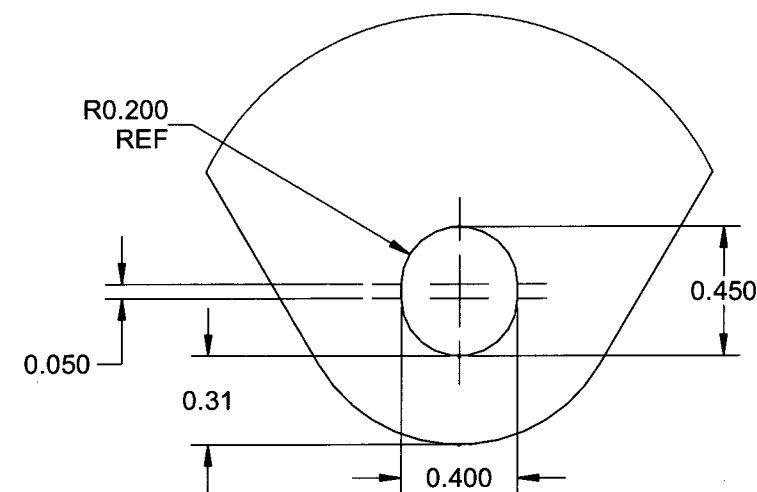
**DETAIL E**

**DETAIL D**

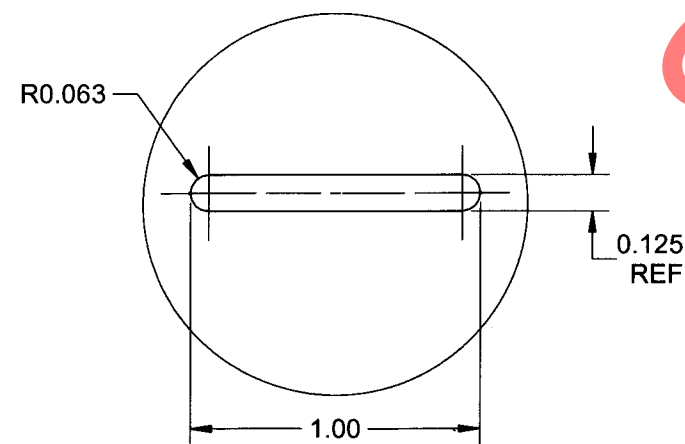
**RELEASED**  
2014-04-17

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240 18 GAUGE (0.050 THICK), REF. DART SPEC. M304S18GA
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 2.50 lbs

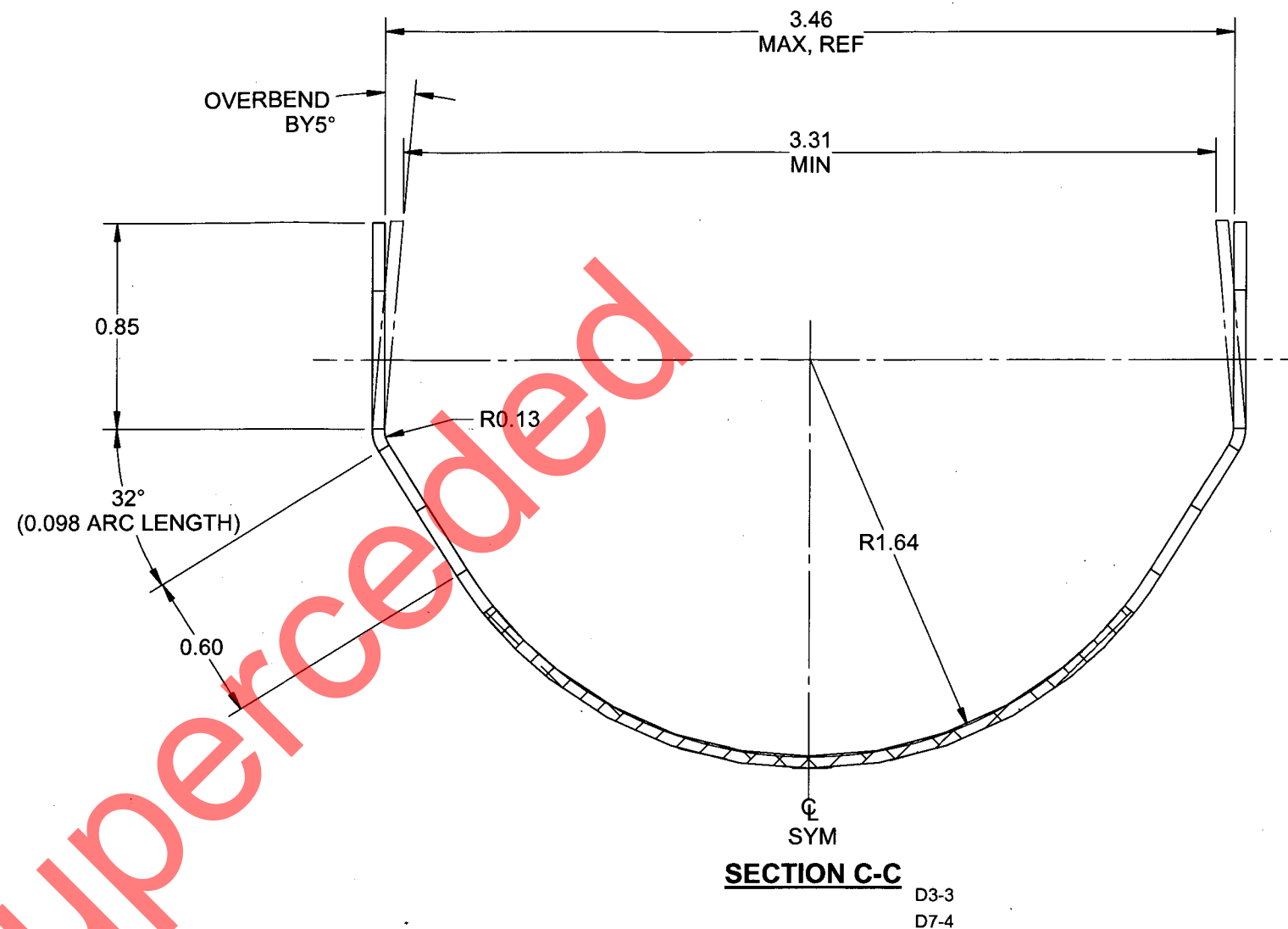
DESIGN	SC	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
DRAWN	DB		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		<b>D4368</b>	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DE APPR.		<b>WEARPLATE ASSY</b>	NTS
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**DETAIL D**  
SLOT DETAIL TYP  
B3-3  
B3-4



**DETAIL E**  
SLOT DETAIL TYP  
B5-3  
B1-4



**SECTION C-C**  
D3-3  
D7-4

**RELEASED**  
2014-04-17

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CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D4368	SHEET 5 OF 5
APPROVED		TITLE	SCALE
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